SAFETY DATA SHEET

1. Identification

Product identifier CHEMWORLD 1967

Other means of identification None.

Recommended use Boiler Oxygen Scavenger

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ChemWorld

Address 885 Woodstock Rd.

Ste 430-111

Roswell, GA 30075 United States

Telephone (800) 668-7716

Website www.chemworld.com

E-mail Sales@ChemWorld.com

Emergency phone number +1-(800)-255-3924 ChemTel

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 3

Acute toxicity, dermal Category 3 Acute toxicity, inhalation Category 2 Skin corrosion/irritation Category 1 Serious eye damage/eye irritation Category 1 Sensitization, skin Category 1 Germ cell mutagenicity Category 2 Carcinogenicity Category 1 Specific target organ toxicity, repeated Category 1

exposure

Label elements



Signal word Danger

Hazard statement Toxic if swallowed. Toxic in contact with skin. Causes severe skin burns and eye damage. May

cause an allergic skin reaction. Causes serious eye damage. Fatal if inhaled. Suspected of causing genetic defects. May cause cancer. Causes damage to organs through prolonged or

repeated exposure.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Do not breathe vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective

clothing/eye protection/face protection. Wear respiratory protection.

Response If swallowed: Immediately call a poison center/doctor. If swallowed: Rinse mouth. Do NOT induce

vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment is urgent (see this label). If skin irritation or rash occurs: Get medical advice/attention. Take off immediately all

contaminated clothing and wash it before reuse.

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Hazard(s) not otherwise

None known.

classified (HNOC) Supplemental information

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Hydrazine		302-01-2	20 - 40
Hydroquinone		123-31-9	0.1 - 1
Other components below re	eportable levels		60 - 80

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eve contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Most important symptoms/effects, acute and delayed

Convulsions. Dizziness. Nausea. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off immediately all contaminated clothing. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Alcohol resistant foam. Powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

Move containers from fire area if you can do so without risk.

equipment/instructions Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

2917 Version #: 01 Issue date: 06-12-2017

Material name: CHEMWORLD 1967 SDS US

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe vapors or spray mist. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. This product is miscible in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors or spray mist. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	
Hydrazine (CAS 302-01-2)	PEL	1.3 mg/m3	
		1 ppm	
Hydroquinone (CAS 123-31-9)	PEL	2 mg/m3	
US. ACGIH Threshold Limit Value	s		
Components	Туре	Value	
Hydrazine (CAS 302-01-2)	TWA	0.01 ppm	
Hydroquinone (CAS 123-31-9)	TWA	1 mg/m3	
US. NIOSH: Pocket Guide to Cher	nical Hazards		
Components	Туре	Value	
Hydrazine (CAS 302-01-2)	Ceiling	0.04 mg/m3	
	-	0.03 ppm	
Hydroquinone (CAS 123-31-9)	Ceiling	2 mg/m3	

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

Hydrazine (CAS 302-01-2)

Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Hydrazine (CAS 302-01-2) Skin designation applies.

Material name: CHEMWORLD 1967

2917 Version #: 01 Issue date: 06-12-2017

US - Tennessee OELs: Skin designation

Hydrazine (CAS 302-01-2)

Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Hydrazine (CAS 302-01-2)

Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Hydrazine (CAS 302-01-2)

Can be absorbed through the skin.

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

Respiratory protection Wear positive pressure self-contained breathing apparatus (SCBA).

General hygiene considerations

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state
Form
Color
Color
Colorless
Odor
Characteristic
Odor threshold
PH
Not available.
Not available.

Melting point/freezing point $< 40 \degree F (< 4.4 \degree C)$ estimated Initial boiling point and boiling $> 212 \degree F (> 100 \degree C)$ estimated

range

Flash point None

Evaporation rateNot available.Flammability (solid, gas)Not applicable.Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure < 1.0 mm Hg estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Complete

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Material name: CHEMWORLD 1967

Other information

Density8.48 lb/galExplosive propertiesNot explosive.Oxidizing propertiesNot oxidizing.Percent volatile> 90 % estimated

Specific gravity 1.02

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid

Contact with incompatible materials.

Incompatible materials Acids.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Fatal if inhaled. May cause damage to organs through prolonged or repeated exposure by

inhalation.

Skin contact Toxic in contact with skin. Causes severe skin burns. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Toxic if swallowed. Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Convulsions. Dizziness. Nausea. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Fatal if inhaled. Toxic in contact with skin. Toxic if swallowed.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

ACGIH sensitization

Hydroquinone (CAS 123-31-9)

Dermal sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitizationMay cause an allergic skin reaction.Germ cell mutagenicitySuspected of causing genetic defects.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Hydrazine (CAS 302-01-2) 2A Probably carcinogenic to humans.

Hydroquinone (CAS 123-31-9) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Hydrazine (CAS 302-01-2) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effectsCauses damage to organs through prolonged or repeated exposure. Prolonged inhalation may be

harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Hydroquinone 0.59

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste codeThe waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN3293

UN proper shipping name Hydrazine, aqueous solution

Transport hazard class(es)

Class 6.1(PGIII)

Subsidiary risk 3 Label(s) 6.1 Packing group III

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB3, T4, TP1

Packaging exceptions 153
Packaging non bulk 203
Packaging bulk 241

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and

Not regulated as dangerous goods.

Not established.

the IBC Code

DOT



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Material name: CHEMWORLD 1967 2917 Version #: 01 Issue date: 06-12-2017

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Hydrazine (CAS 302-01-2) Listed. Hydroguinone (CAS 123-31-9) Listed.

SARA 304 Emergency release notification

Hvdrazine (CAS 302-01-2) 1 LBS Hydroquinone (CAS 123-31-9) 100 LBS OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

> Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Hydrazine	302-01-2	1	1000		
Hydroquinone	123-31-9	100		500	10000
SARA 311/312 Hazardous No					

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Hydrazine	302-01-2	20 - 40

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Hvdrazine (CAS 302-01-2) Hydroquinone (CAS 123-31-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Hydrazine (CAS 302-01-2)

Safe Drinking Water Act

(SDWA)

US state regulations

Not regulated.

California Proposition 65 - WARNING: This product contains a chemical known to the State of

California to cause cancer and birth defects or other reproductive harm.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Hydrazine (CAS 302-01-2)

International Inventories

Country(s) or region Inventory name On inventory (yes/no)* United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

06-12-2017 Issue date

Version # 01

Disclaimer QualiChem, Inc. cannot anticipate all conditions under which this information and its product, or

the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the

sheet was written based on the best knowledge and experience currently available.

Material name: CHEMWORLD 1967 2917 Version #: 01 Issue date: 06-12-2017